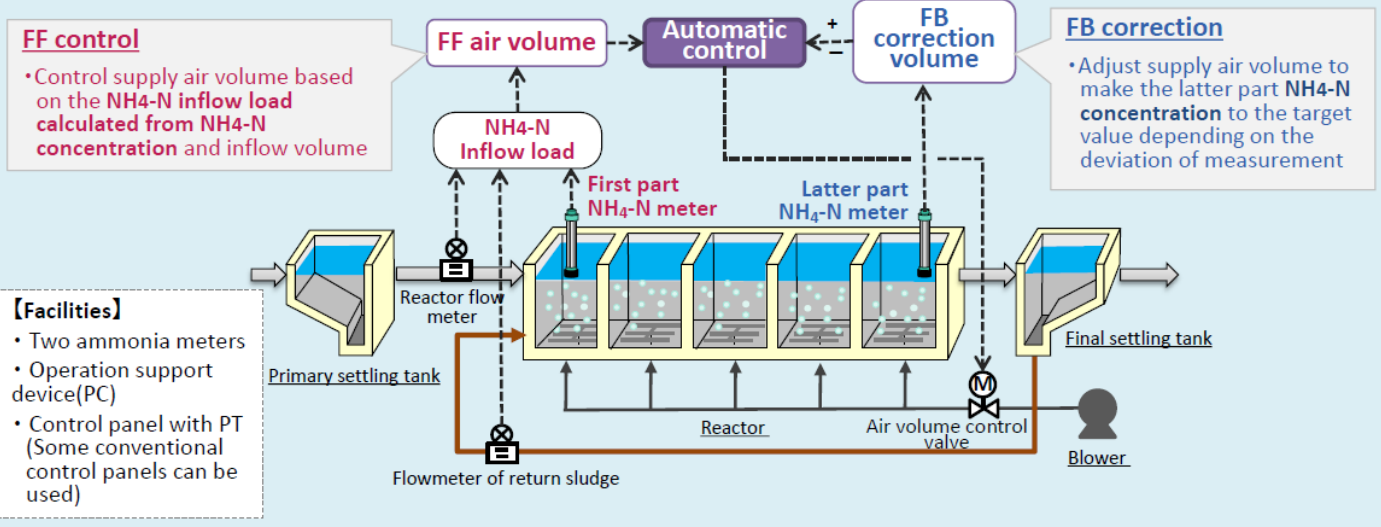


Feedforward Aeration Control by Ammonia Sensor

Developers: Nissin Electric Co., Ltd.

Two ammonia meters in a reactor **automatically control the aeration according to the inflow nitrogen load and nitrification status to save energy by reducing the air volume and stabilize the treated water quality** (ex. $\text{NH}_4\text{-N}$ concentration) at the same time.

- ✓ Feed-forward (FF) control by $\text{NH}_4\text{-N}$ inflow loads
 - ⇒ Real-time tracking of inflow nitrogen load variations
- ✓ Feedback (FB) correction based on the deviation from the target $\text{NH}_4\text{-N}$ concentration in the rear part of the reactor
 - ⇒ Stabilize the $\text{NH}_4\text{-N}$ concentration in the treated water



Needs

- Energy-saving blowers
- Stable $\text{NH}_4\text{-N}$ concentration for treated wastewater

Benefits

- Reduce blowing air volume by 10% for constant DO control
- Stabilize $\text{NH}_4\text{-N}$ concentration at low levels

*Assuming that the system is an activated sludge process facility that promotes nitrification. However, the OD process is excluded.