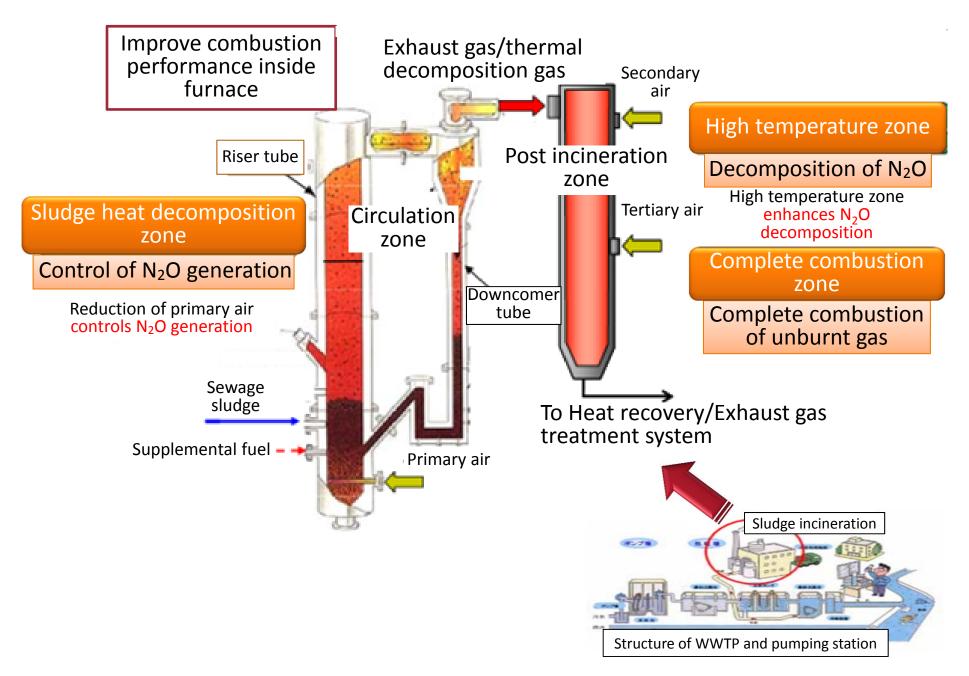
## Circulation Multi-layer Furnace

Circulation multi-layer furnace has been developed to optimize combustion. Combustion furnace is divided into three zones. Each zone is supplied combustion air and its volume control enables optimization of combustion.

## Reduce greenhouse gas emission in sludge incineration

Greenhouse gas includes not only carbon dioxide( $CO_2$ ) but also methane and nitrous oxide( $N_2O$ ). Methane has 21 times, and  $N_2O$  has 310 times as much greenhouse effect as  $CO_2$ , and they have significant impacts on global warming even with a small amount. Since sewage sludge has a bigger ratio of nitrogen(N) than garbage, its  $N_2O$ , which combustion exhaust gas includes, may be the cause of global warming. Therefore in sludge incineration, the inhibition of  $N_2O$  generation is required. In sludge incineration, an increase in combustion temperature (from 800 to 850°C) reduces  $N_2O$  generation, but it increases supplemental fuel consumption such as heavy oil and city gas, which increases O&M costs. Sludge incineration requires inhibition of  $N_2O$  generation while moderating supplemental fuel consumption.

## Configurations of Circulation Multi-layer Furnace



## Features of Circulation Multi-layer Furnace

Reduce fuel consumption

- Combust heat decomposition zone at comparatively low temperature
- Localize high-temperature zone



Reduce N<sub>2</sub>O

- Inhibit generation of N₂O at heat decomposition zone
- Decompose N₂O at high temperature zone